

PR.A.I.

PROGETTAZIONE APPARECCHIATURE INDUSTRIALI s.r.l.



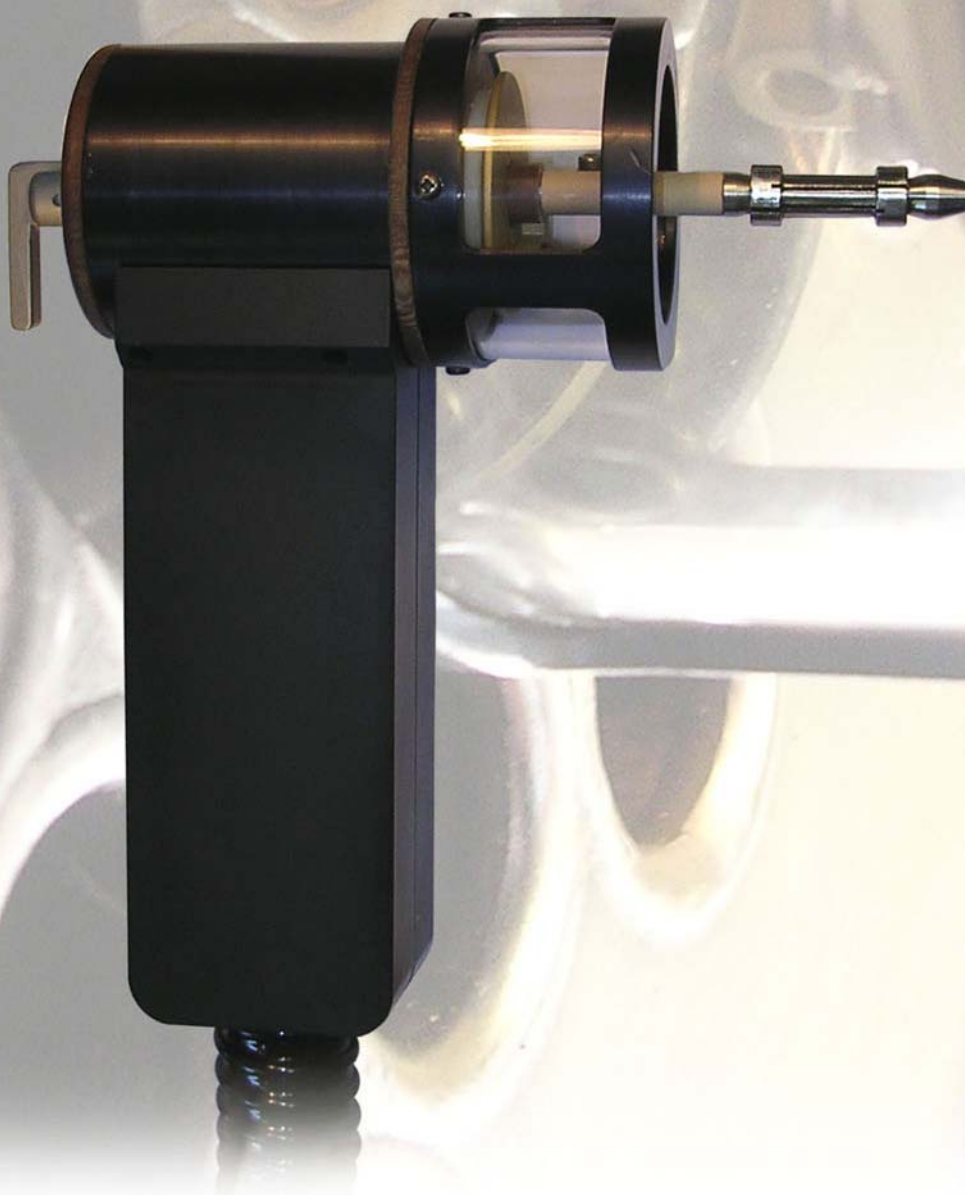
Via Antonino Salinas, 51/c - 00178 Roma - Italia
Tel. (+)39.067232174 - 067235939 - Fax (+)39.067232175
<http://www.praisrl.it> e-mail: prai@praisrl.it

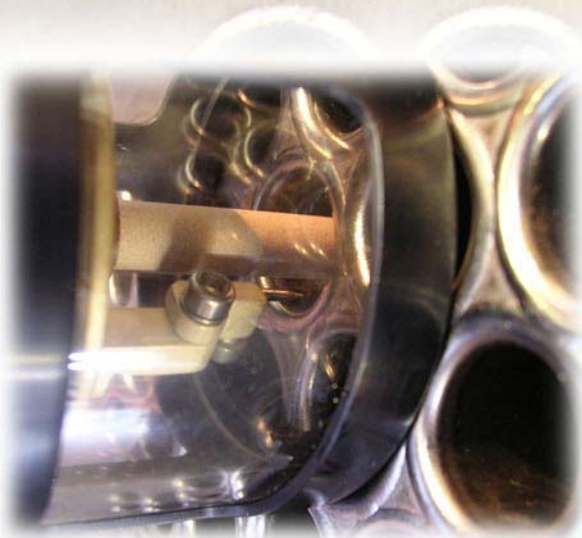
**TESTA DI SALDATURA
TUBO-PIASTRA TIG**

**TUBE TO TUBE SHEET
TIG WELDING HEAD**

P24

ROHR IN ROHRBODEN WIG SCHWEISSKOPF





Diametri interni tubi: 10 - 26 mm

Procedimento di saldatura: TIG

Materiali saldabili: Titanio, INOX, Inconel

Corrente di saldatura: Max 100A

Motore rotazione: 24 VDC con dinamo tachimetrica

Velocità di rotazione: Max 5 giri/min

Raffreddamento torcia: Ad acqua

Posizionamento sulla piastra: Cartuccia ad espansione

Peso: 1.2 Kg + cavo

Tutta la zona di saldatura è sotto protezione di gas inerte

Range: Tube I.D. 10 - 26 mm

Weldable materials: Titanium, Stainless Steel, Inconel

Welding procedure: TIG (GTAW)

Welding current: Max 100A

Drive motor: 24 VDC with tacho feedback

Rotation speed: Max 5 rpm

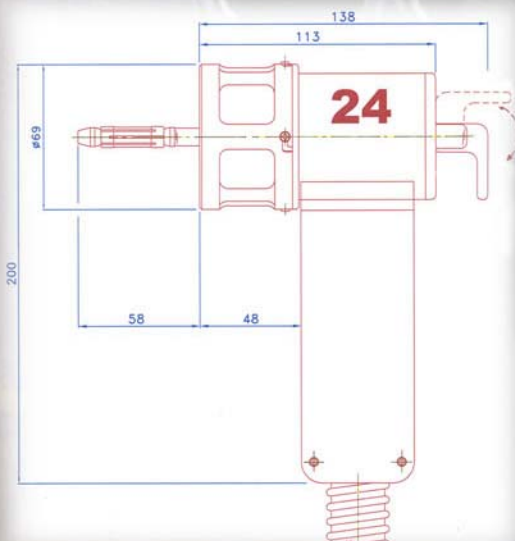
Torch cooling: Watercooled

Support on tubesheet: Expanding centering cartridge

Weight: 1.2 Kg + cable

Welding area completely covered with inert gas

P24



Arbeitsbereich: Innendurchmesser Rohr 10 - 26 mm

Schweissbare Werkstoffe: Edelstahl, Titan, Inconel

Schweissverfahren: WIG

Schweisstrom: Max 100A

Rotationsmotor: 24 VDC mit Tacho

Rotationsgeschwindigkeit: Max 5 UpM

Positionieren auf Rohrboden: Mit spannbare Zentrierpatrone

Gewicht: 1.2 Kg + Kabel

Schweisszone komplett unter Gasschutz